Work Order ID 108556

October-21-13

Item ID: **Revision ID:**

Item Name:

Draw Nbr: **Start Date:** 10/21/13 9:46 **Start Qty:** 1.0000

Revision Nbr **Required Date:** 10/21/13 9:46 **Reqd Qty:** 1.0000

Reference: ECN13-658 **Cust Item ID:** **Customer ID:**

Description: UPDATE KITS IN STOCK D117-762 - EASA STC: 10017063, REV. 1, DATED 13.10.16 **Sales Order:**

Approvals: **Process Plan:** W **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID	Work Center ID	Operation Description	Hours Set Up	Hours Run	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp

13/10/29 SJ MF 13 10-28

QC21 - 13/10/30

List Lots

October-21-13 9:13:38 AM

Criteria : Item ID: d117-762-011 All Locations All Warehouses All Quantity

Item ID / Item Name	Warehouse ID / Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt / Lot Code	Type Code	Comments
D117-762-011 Skidtube (Fits LH or RH)	Main Warehouse FG071	87017	10/17/13	1.0000	QC21	CHG002	
	Main Warehouse FG071	99533	10/17/13	1.0000	QC21	CHG002	
	OFFSHORE FG	78419	8/26/13	1.0000	QC21	CHG002	
	OFFSHORE FG	79917	8/26/13	1.0000	QC21	CHG002	
	OFFSHORE FG	87016	8/26/13	1.0000	QC21	CHG002	
			Total:	5.0000			

13/10/13

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Sequence ID	Work Center ID	Operation Description	Hours Set Up	Hours Run	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp

B 78449
B 79917
B 87016

10/22/13

13.10.22

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date:	13.10.21	Job No.:	ADR Yes/No:	N	ADR Date:	ECN #:	13- 658
Product No.:	D117-762		Created By:	KJ	Approved By:		
Product Name:	Skidtubes		Checked By:				

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	LL/MF	13.10.21
Purchasing Coord.	N	CL	
Production Engineering Coord.	N	DD/JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	RM/CA	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	
QC Coordinator	Y	ED	
Customer Support	Y	SW/LM	
Customer Technical Support	Y	MB/HS	
Marketing	Y	HM	
Sales Support Manager	Y	NM	

Reason for Change:

New EASA STC approval for the EC145 skidtubes

Documents Affected:

Release EASA STC: 10017063 Revision 1 dated 13.10.16

PAPERWORK UPDATE [X] **PARTS MUST COMPLY** [ ] **PREVIOUS PARTS SATISFACTORY** [ ]

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	N			
6	Update Product Compatability Matrix	N			
7	Notify TC / FAA of Change	N			
8					
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	N			
11	Update Product Specification Files	Y	KJ		13.10.21
12	Update Approved/Preliminary Dwg PDF Files	N			
13	Update Document Record (DR)	N			
14	Update Product Development Summary	Y	KJ		13.10.21
15	Update QSI 021(TC/FAA STC) and/or STC Approval List	Y	KJ		13.10.21
16	Create/Update Parts / STC Database	Y	KJ		13.10.21
17	Update / Verify ARC Database	Y	KJ	# 120	13.10.21
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update PPP's	N			
20	Red Decals required?	N			
21	Update Document Control Database (Qpulse)	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		13.10.21
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
24	Manufacturing Licensing Agreement Update	N			

Description / Action:

Add new EASA STC to all kits in stock and in progress

108556

ECN Verified & Complete: _____ Date: _____